

MEASURING PROGRAM for ANALOG-MEASURING-CASE with integrated Datenlogger

Operation manual

- Standart data rate of 1 second
- 1000 days long time logging
- 8 universal analog inputs
- 4 different measuring points



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SYSTEM REQUIREMENTS

WINDOWS 98 und WINDOWS NT 4.0, WINDOWS 2000, XP

INSTALLATION.

Insert the CD-Rom in your computer.

The setup will start automatically

If not, please start the setup manually by double click on setup.exe

PROGRAM LICENSE

The license for the PC program exclusively applies to the control number given under the identification code and may be copied only for safeguarding purposes.

Multiple installations only are allowed provided that this concerns the data of the control number named under the identification code

Introduction and operating

The compressed air measuring with this program contains the following measuring forms:

1. **Compressed air measuring with analog amperé clamp**
2. **measuring with different sensors:**
 - Pressure Transducer
 - Dew Point
 - Temperature
 - Flow
 - Power

The PC program makes the energy consumption for compressed air transparent.

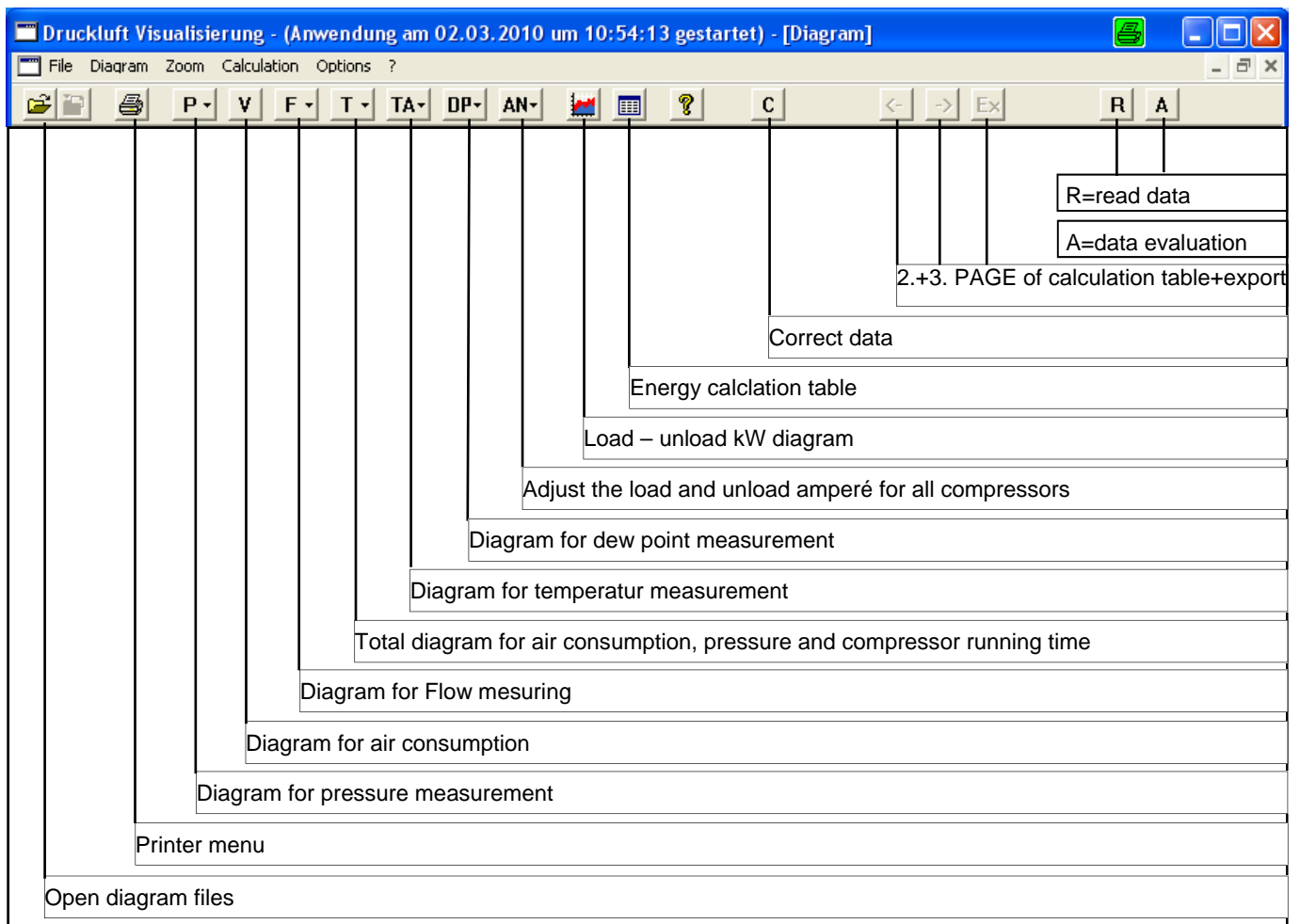
The compressed air consumption in your compressed air station is documented and evaluated.

You receive a compressed air consumption graphic for a graphic reproduction for every day, compressor running time and an energy table.

The energy table lists the running time of your compressors for load and idle times and evaluates the compressed air costs in the respective national currency.

The produced compressed air crowd gets moreover single for every mpressor and in the sum pointed.

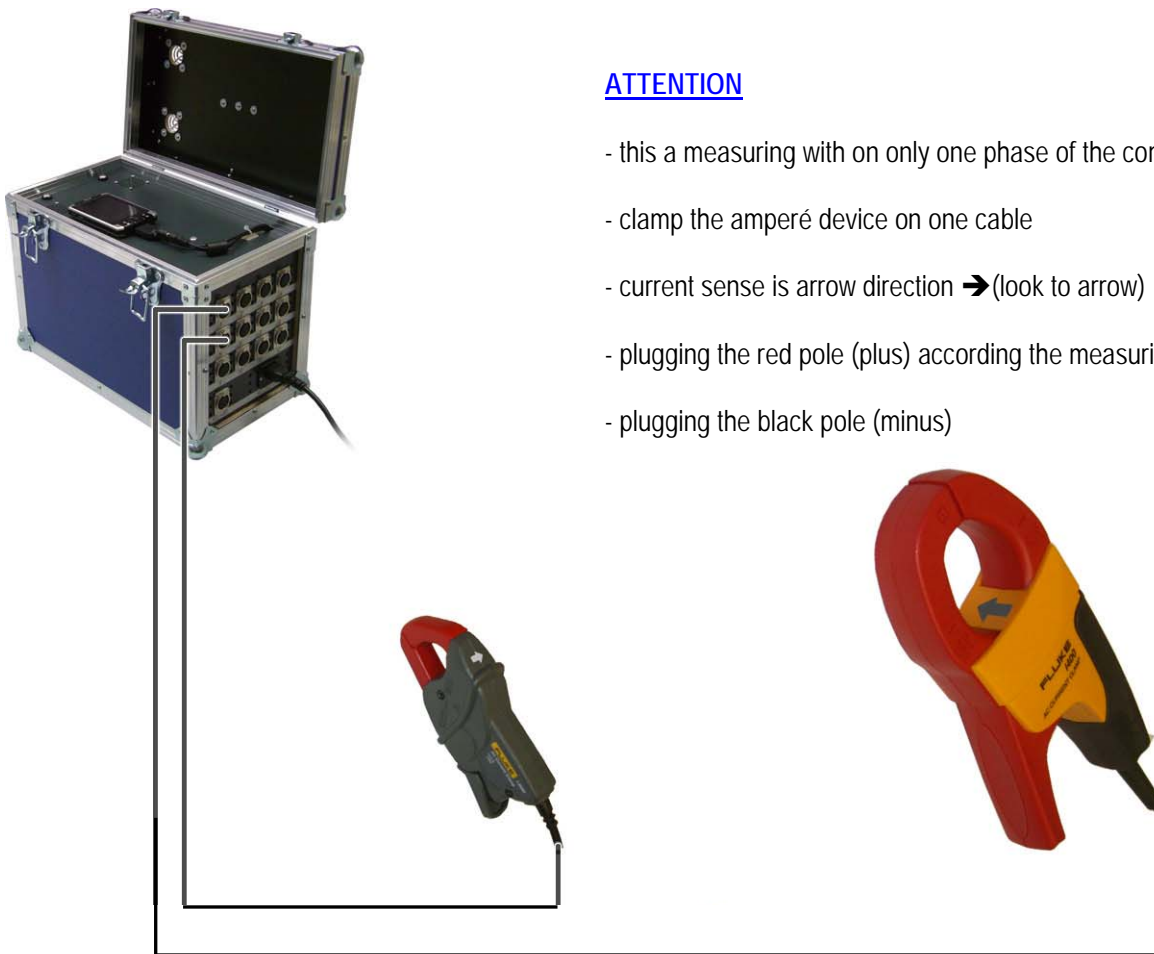
The operation explains herself by the badge marking of themselves



Amperé clamp connection for compressor measuring

ATTENTION

- this a measuring with on only one phase of the compressor.
- clamp the amperé device on one cable
- current sense is arrow direction → (look to arrow)
- plugging the red pole (plus) according the measuring range
- plugging the black pole (minus)



Current adapter:

The output of the current clamp is 4-20 mA and will be connected to the analog inputs of the measuring case

Examble:

Clamp type	Measuring range	Output signal	Max. Motor kW
200 A	0-200 A	0-200 mA	75 kW
400 A	0-400A	0-400 mA	160 kW
1200 A	0-1200 A	0-1200 mA	500 kW

Programming with the keys

Start measuring

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

AE1 = 04,3 AE1 = 09,1
AE3 = 06,5 AE3 = 16,0
AE5 = 10,4 AE5 = 13,6
AE7 = 11,0 AE7 = 05,2
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

START MEASUREMENT
EDIT MEASURING DATA
FORMAT SD CARD
PROGRAMMING
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

START MEASURING

NO
YES
```

E

```
MEASUREMENT    ACTIVE
27.02.2010      08:50:20

AE1 = 04,3 AE1 = 09,1
AE3 = 06,5 AE3 = 16,0
AE5 = 10,4 AE5 = 13,6
AE7 = 11,0 AE7 = 05,2
```

Edit measuring data

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

AE1 = 04,3 AE1 = 09,1
AE3 = 06,5 AE3 = 16,0
AE5 = 10,4 AE5 = 13,6
AE7 = 11,0 AE7 = 05,2
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

START MEASUREMENT
EDIT MEASURING DATA
FORMAT SD CARD
PROGRAMMING
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

EDIT MEASURING DATA

COPY MEASURING DATA
DELETE MEASURING DATA
VIEW MEASURING DATA
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20
COPY MEASURING DATA
2010-02-27 2010-02-21
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20
COPY MEASURING DATA
2010-02-27.MES

FOR ABORT PUSH KEY
+ AND -
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20
COPY MEASURING DATA

COPY READY !
```

delete measuring data

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

AE1 = 04,3 AE1 = 09,1
AE3 = 06,5 AE3 = 16,0
AE5 = 10,4 AE5 = 13,6
AE7 = 11,0 AE7 = 05,2
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

EDIT MEASURING DATA

COPY MEASURING DATA
DELETE MEASURING DATA
VIEW MEASURING DATA
```

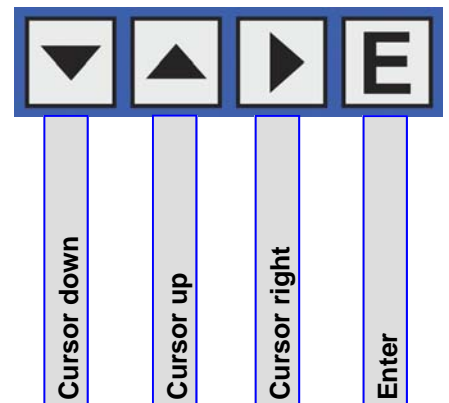
E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20
DELETE MEASURING DATA
2010-02-27 2010-02-21
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20
DELETE MEASURING DATA

MEASURING DATA DELETE
```



Programming with the keys

view measuring data

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

AE1 = 04,3 AE1 = 09,1
AE3 = 06,5 AE3 = 16,0
AE5 = 10,4 AE5 = 13,6
AE7 = 11,0 AE7 = 05,2
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

EDIT MEASURING DATA
COPY MEASURING DATA
DELETE MEASURING DATA
VIEW MEASURING DATA
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20
VIEW MEASURING DATA
2010-02-21 XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20
VIEW MEASURING DATA
2010-02-21.MES
2010-02-22.MES
2010-02-23.MES
2010-02-24.MES
2010-02-25.MES
```

formate SD card

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

AE1 = 04,3 AE1 = 09,1
AE3 = 06,5 AE3 = 16,0
AE5 = 10,4 AE5 = 13,6
AE7 = 11,0 AE7 = 05,2
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

START MEASUREMENT
EDIT MEASURING DATA
FORMAT SD CARD
PROGRAMMING
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

FORMAT SD CARD ?

NO
YES
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

FORMAT SD CARD ?

PLEASE WAIT...
```

programming

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

AE1 = 04,3 AE1 = 09,1
AE3 = 06,5 AE3 = 16,0
AE5 = 10,4 AE5 = 13,6
AE7 = 11,0 AE7 = 05,2
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

START MEASUREMENT
EDIT MEASURING DATA
FORMAT SD CARD
PROGRAMMING
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

PROGRAMMING

SET DATE / TIME
LANGUAGE
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

SET DATE / TIME

Sa 27.02.2010
08:50:20
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

PROGRAMMING

SET DATE / TIME
LANGUAGE
```

E

```
MEASUREMENT    INACTIVE
27.02.2010      08:50:20

LANGUAGE

DEUTSCH
ENGLISH
```

- Start measuring (please look to start measuring)
- Stop measuring: set cursor to „NO“ and press „Enter“
- Copy measuring data (please look to edit measuring data)
- Select measuring data with cursor
- Delete measuring data after „data copy“
- Programming of Time, Date and language (please look to programming)
- Format SD-card after every 5 measurements

Start measuring

Example: measuring of following compressors and pressure

1. 2 Compressors with 12,5 m³/min capacity
2. 1 variable speed Kompressor with the capacity of 4-25,4 m³/min
3. Net pressure

Note the connected sensors to the data list together with the span of amperé mesurment.

In the example mentioned above was connected following equipment:

- Input 1+2 amperé clamp of 200 A
- Input 3 amperé clamp of 200 A 0-400 A
- Input 5 pressure sensor 0-16 bar

Before the measuring, please, please write down the attached components to the data list,

so that for the measuring analysis, the parameter settings and customer name are available.

Data list for analog measuring																
Input	Compressor Typ or Sensor Typ	Load / unload	variable speed	m ³ /min - Minimal	m ³ /min - Maximal	Motor kW	Cos phi	Value of amperé clamp	Value of kW range	Net pressure sensor	Extra pressure sensor	Temperature sensor	Flowsensor	Value at 4 mA	Value at 20 mA	Input
	1	X100	X			12,5	75	0,9	200						0	
2	X100	X			12,5	75	0,9	200						0	200	2
3	X200-FU		X	4	25,4	132	0,95	400						0	400	3
4																4
5	Drucktransmitter									X				0 bar	16 bar	5
6																6
7																7
8																8
Case No.		1		Date		27.02.2010		Customer name		SIEMENS						

Read 4 different measuring points



Case 1

Data list for analog measuring															
Input	Compressor Type	wt	Sensor Type	Load / reduced variable speed	wt/Time	Measured	wt/Time	Measured	Mass flow	Gas pH	Value of impact range	Value of 100 range	Net pressure sensor	Extra pressure sensor	Temperature sensor
1	I100	5				12.5	75	0.9			200				
2	I100	5				12.5	75	0.9			200				
3	I200-FU	5			8	25.4	132	0.95			400				
4	Ducttransmitter												X		
5														0 bar	10 bar
6															
7															
8															
Case No.		1		Date		27.02.2010		Customer name		SIEMENS					

Datalist 1



Case 2

Data list for analog measuring															
Input	Compressor Type	wt	Sensor Type	Load / reduced variable speed	wt/Time	Measured	wt/Time	Measured	Mass flow	Gas pH	Value of impact range	Value of 100 range	Net pressure sensor	Extra pressure sensor	Temperature sensor
1	I100	5				12.5	75	0.9			200				
2	I100	5				12.5	75	0.9			200				
3	I200-FU	5			8	25.4	132	0.95			400				
4	Ducttransmitter												X		
5														0 bar	10 bar
6															
7															
8															
Case No.		2		Date		27.02.2010		Customer name		SIEMENS					

Datalist 2



Case 3

Data list for analog measuring															
Input	Compressor Type	wt	Sensor Type	Load / reduced variable speed	wt/Time	Measured	wt/Time	Measured	Mass flow	Gas pH	Value of impact range	Value of 100 range	Net pressure sensor	Extra pressure sensor	Temperature sensor
1	I100	5				12.5	75	0.9			200				
2	I100	5				12.5	75	0.9			200				
3	I200-FU	5			8	25.4	132	0.95			400				
4	Ducttransmitter												X		
5														0 bar	10 bar
6															
7															
8															
Case No.		3		Date		27.02.2010		Customer name		SIEMENS					

Datalist 3



Case 4

Data list for analog measuring															
Input	Compressor Type	wt	Sensor Type	Load / reduced variable speed	wt/Time	Measured	wt/Time	Measured	Mass flow	Gas pH	Value of impact range	Value of 100 range	Net pressure sensor	Extra pressure sensor	Temperature sensor
1	I100	5				12.5	75	0.9			200				
2	I100	5				12.5	75	0.9			200				
3	I200-FU	5			8	25.4	132	0.95			400				
4	Ducttransmitter												X		
5														0 bar	10 bar
6															
7															
8															
Case No.		4		Date		27.02.2010		Customer name		SIEMENS					

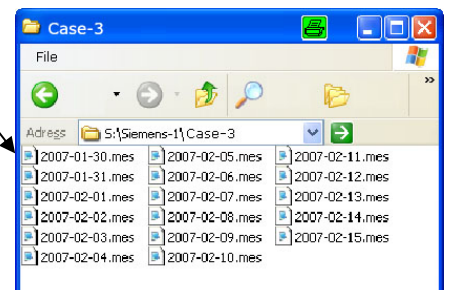
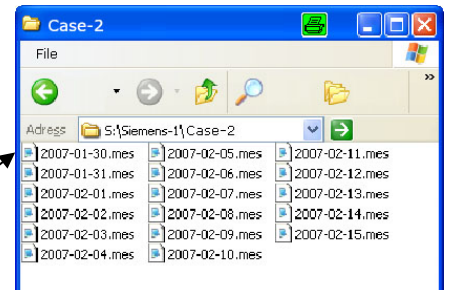
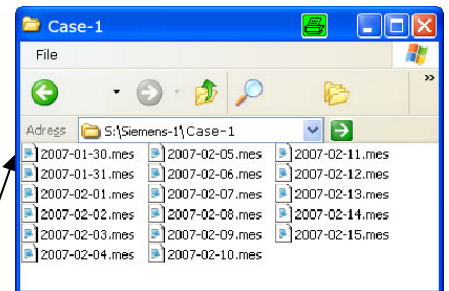
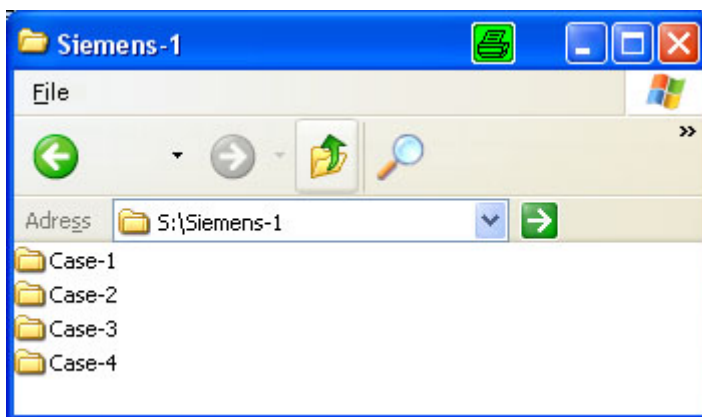
Datalist 4

PC-Program to evaluate the measuring data
- 16 Compressor-channels and - 16 Sensor-Channels

Create folder for measuring files

Step 1:

- Create new folder with customers name
- Create in customers folder for each measuring caes an new folder named Case-1, Case-2, Case-3, Case-4.



Step 2:

- Copy the files from Case-1 to the folder „Case-1“

Step 3:

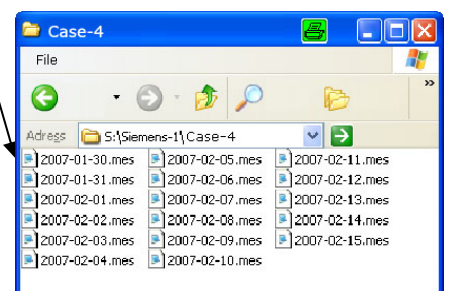
- Copy the files from Case-2 to the folder „Case-2“

Step 4:

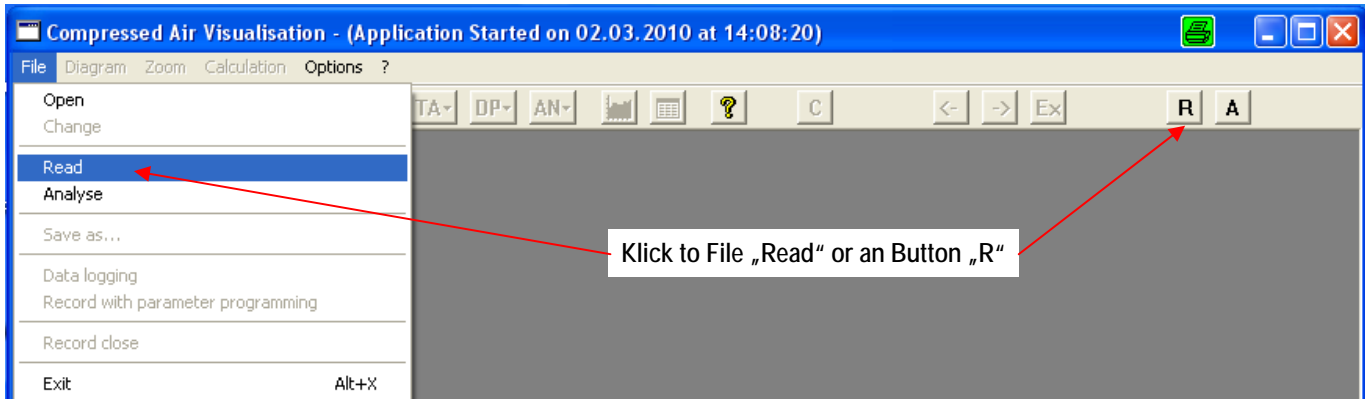
- Copy the files from Case-3 to the folder „Case-3“

Step 5:

- Copy the files from Case-4 to the folder „Case-4“

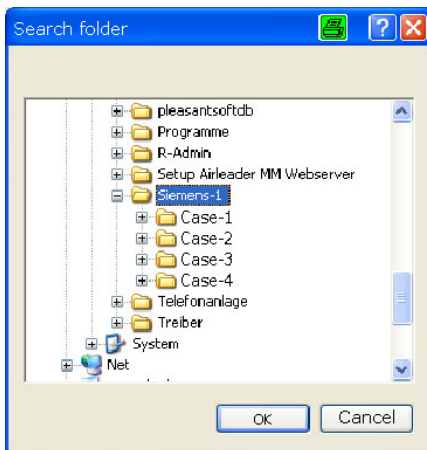


Read Data to the program



1. Select customers folder

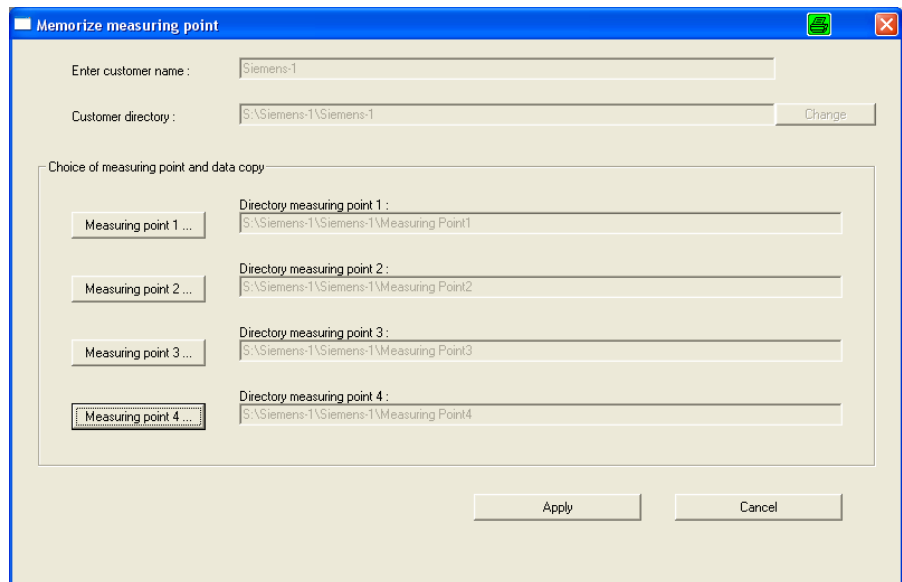
Where the measuring data are stored



2. Enter Customers name

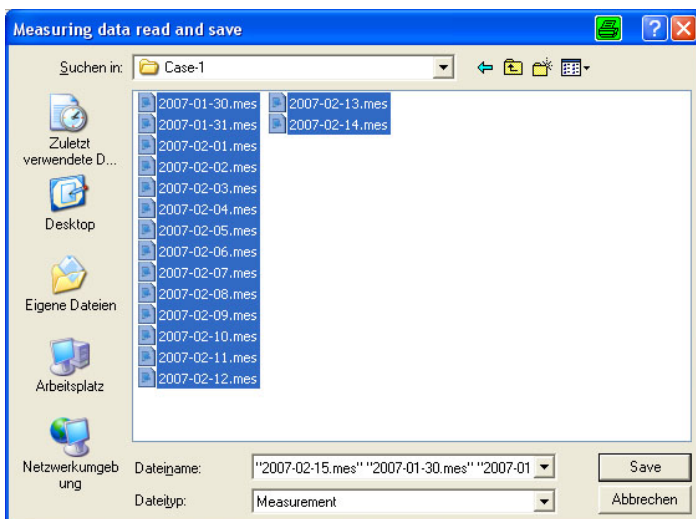
3. Select the folder to store the measuring data

4. the same for measuring point 2-4

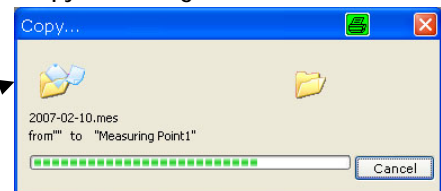


5. Messdaten markieren

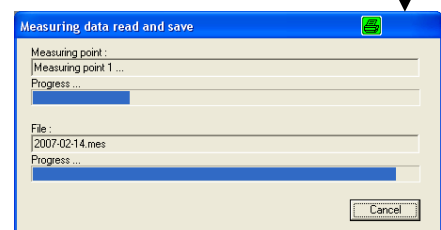
Und auf speichern klicken



Copy measuring data



Measuring data will be read after click to „Apply“



Define measuring channels

(1)

Define measuring channels

- Channel 1-16 = Compressor channels (only)
- Channel 17-32 = Channels for sensor with 4-20 mA output.
Example: pressure transducers, Flow sensors, temperature sensors, dewpoint sensors, kW-measuring devices, Amperé-measuring devices. e.g.
- Mark „K“ for compressors
- Mark „S“ for sensors

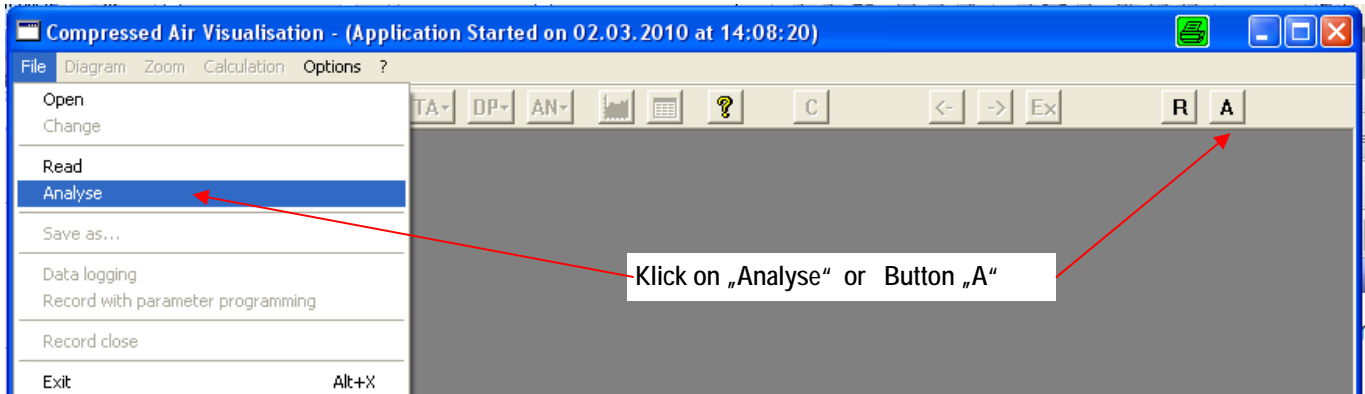
See configuration in configuration mask (1)

- 12 compressors in 4 different compressor stations
- 4 pressure sensors (each in one station)

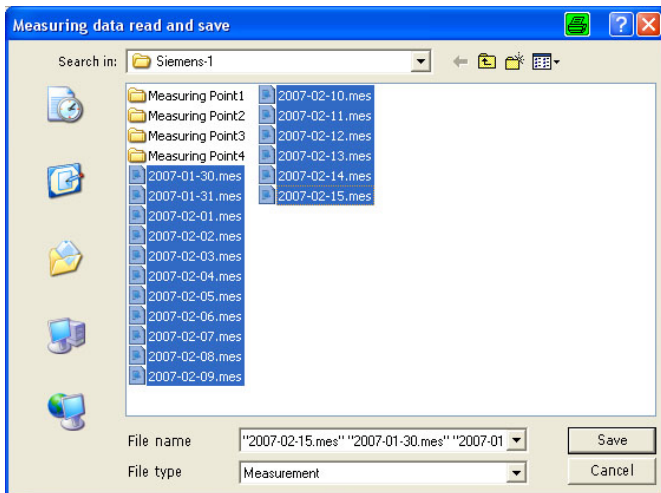
Datenübernahme

Durch klicken auf den Button „übernehmen“ werden die Daten der einzelnen Stationen zusammengerechnet und im zuvor erstellten Verzeichnis abgelegt.

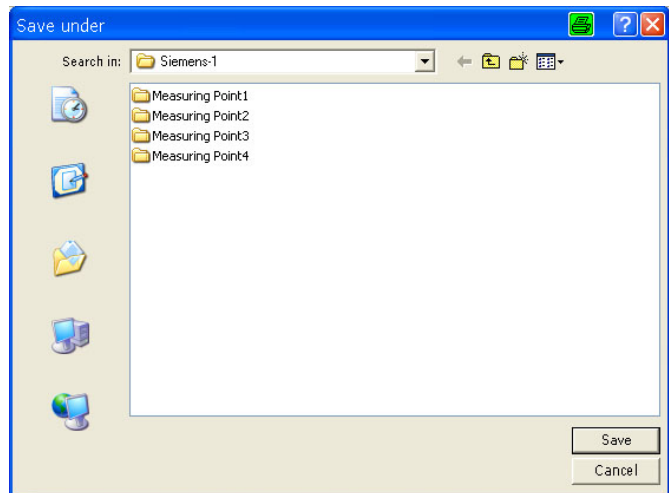
Evaluation data



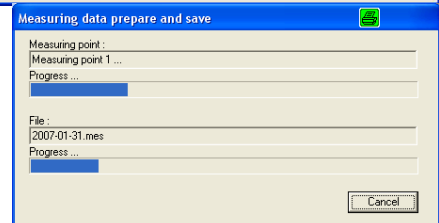
mark the files „mes“



Click to „save“



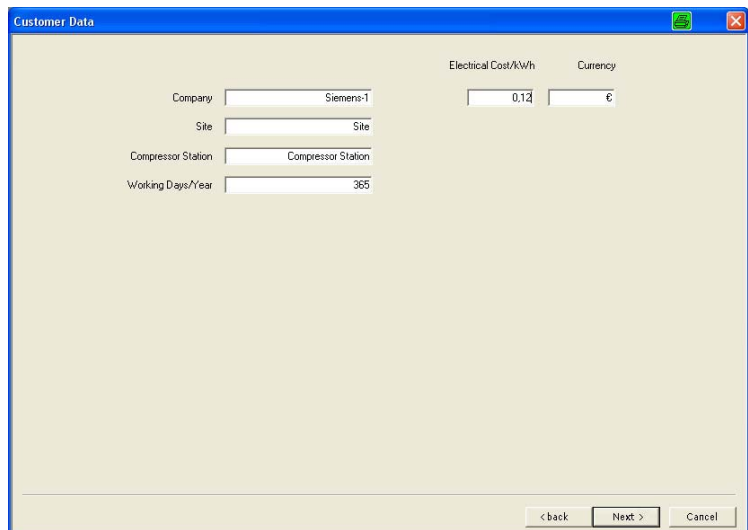
The measuring data will be calculated together saved under the customers folder



Click to File „open“

Set data of:

- Company name
- Site
- Name of compressor station
- Working Days/Year Tage/Jahr
- Electrical Cost/kWh



Define compressor channels

AE1...AE4

Channel	Measuring	Application	4mA	20mA	[unit]	[m³/min]	Motor [kW]	Voltage [V]	Load cos phi	No-load cos phi
1 / AE1	[M1 K01]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900	0,600
		no sensor								
		Compressor [A]								
		Compressor [kW]								
		Speed control compressor [A]								
		Speed control compressor [kW]								
2 / AE2	[M1 K02]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900	0,600
3 / AE3	[M1 K03]	Speed control compressor [A]	0,0	400,0	[A]	4,0	0,0	400,0	0,950	0,600
						max-[m³/min]	Imax [A]			
						25,4	400,0			
4 / AE4	[M2 K01]	Compressor [A]	0,00	200	[A]	12,5	75	400,0	0,9	0,600

AE5...AE8

Channel	Measuring	Application	4mA	20mA	[unit]	[m³/min]	Motor [kW]	Voltage [V]	Load cos phi	No-load cos phi
5 / AE5	[M2 K02]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900	0,600
6 / AE6	[M2 K03]	Speed control compressor [A]	0,0	400,0	[A]	4,0	0,0	400,0	0,950	0,600
		no sensor								
		Compressor [A]								
		Compressor [kW]								
		Speed control compressor [A]								
		Speed control compressor [kW]								
7 / AE7	[M3 K01]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900	0,600
8 / AE8	[M3 K02]	Compressor [A]	0,00	200	[A]	12,5	75	400,0	0,5	0,600

AE9...AE12

Channel	Measuring	Application	4mA	20mA	[unit]	min-[m³/min]	Imin [A]	Voltage [V]	Load cos phi	No-load cos phi
9 / AE9	[M3 K03]	Speed control compressor [A]	0,0	400,0	[A]	4,0	0,0	400,0	0,950	0,600
						max-[m³/min]	Imax [A]			
						25,4	400,0			
10 / AE10	[M4 K01]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900	0,600
11 / AE11	[M4 K02]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900	0,600
12 / AE12	[M4 K03]	Speed control compressor [A]	0,0	400,0	[A]	4	0,0	400,0	0,950	0,600
						min-[m³/min]	Imin [A]			
						max-[m³/min]	Imax [A]			
						25,4	400,0			

< back next > Cancel

Measuring point 1 (M1) compressors

- Compressor 1+2 - load/unload measuring device 200 A clamp 12,5 m³/min, 75 kW Motor cos phi of load/unload
- Compressor 3 variable speed measuring device 400 A clamp 4-25,4 m³/min, 132 kW Motorcos phi of load/unload

Measuring point 2 (M2) compressors

- Compressor 1+2 - load/unload measuring device 200 A clamp 12,5 m³/min, 75 kW Motor cos phi of load/unload
- Compressor 3 variable speed measuring device 400 A clamp 4-25,4 m³/min, 132 kW Motorcos phi of load/unload

Measuring point 3 (M3) compressors

- Compressor 1+2 - load/unload measuring device 200 A clamp 12,5 m³/min, 75 kW Motor cos phi of load/unload
- Compressor 3 variable speed measuring device 400 A clamp 4-25,4 m³/min, 132 kW Motorcos phi of load/unload

Measuring point 4 (M4) compressors

- Compressor 1+2 - load/unload measuring device 200 A clamp 12,5 m³/min, 75 kW Motor cos phi of load/unload
- Compressor 3 variable speed measuring device 400 A clamp 4-25,4 m³/min, 132 kW Motorcos phi of load/unload

Define analog sensor channels

Sensor measuring point 1 (M1)

- channel 17 Net pressure

Sensor measuring point 2 (M2)

- channel 18 extra pressure

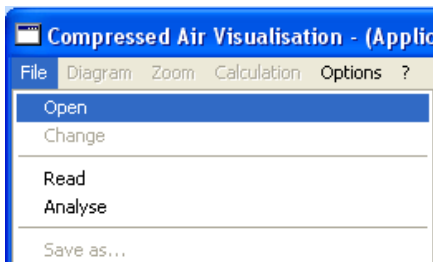
Sensor measuring point 3 (M3)

- channel 19 extra pressure

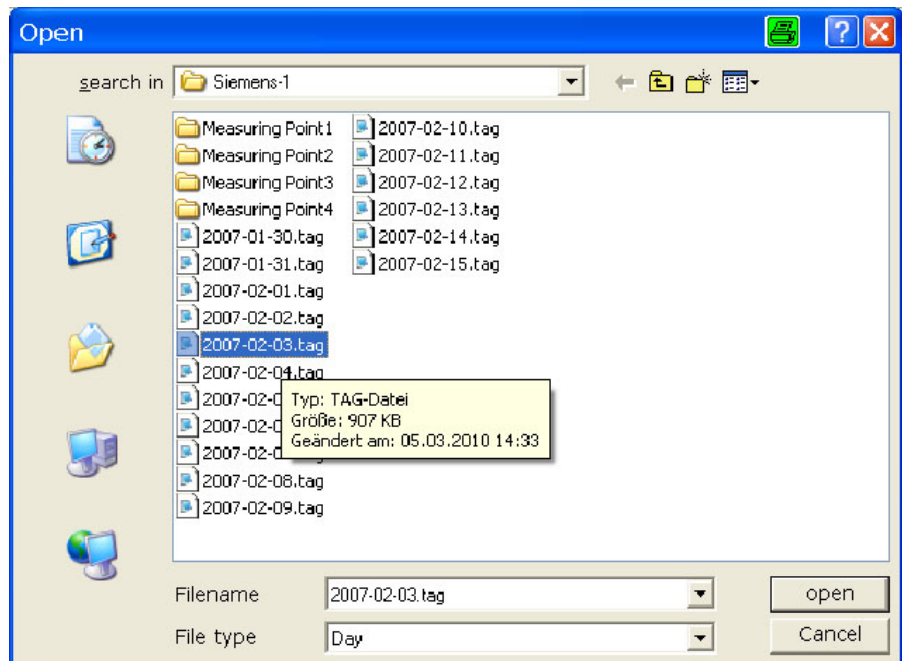
Sensor measuring point 4 (M4)

- channel 20 extra pressure

After push OK the data will be calculated and stored in customers folder.



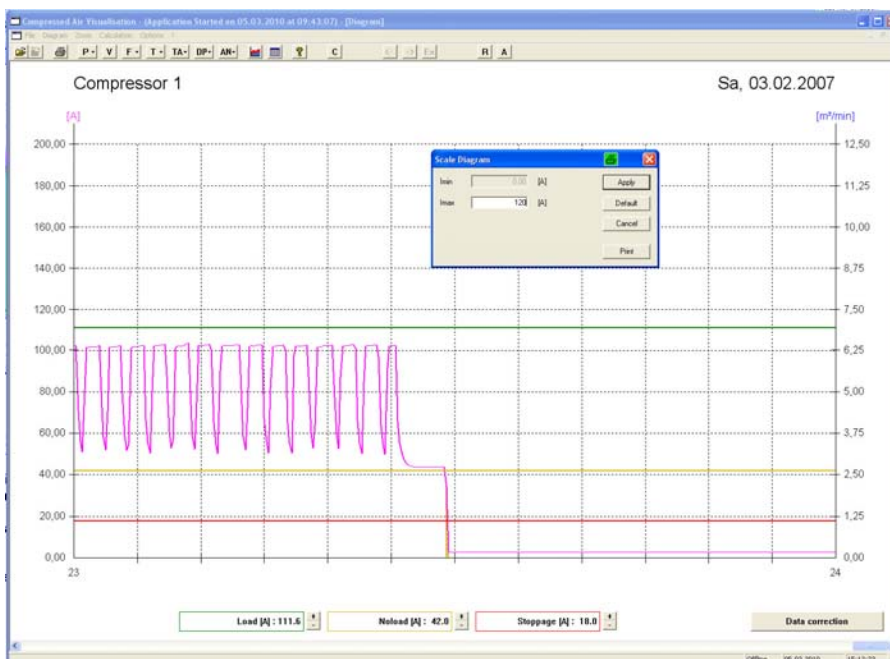
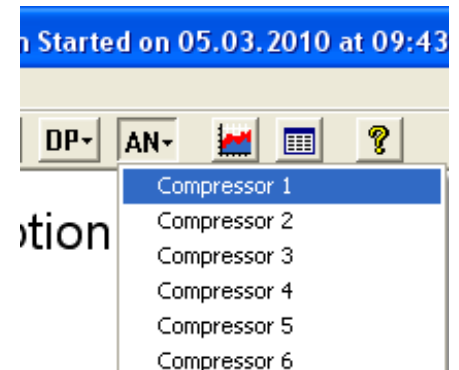
To select evaluated measuring data click on File „open“ and select a day
-Klick on button open



Compressor amperé settings of load and unload

With this configuration the program will separate the load and unload time And calculate the air flow, based on compressor load time

1. click on button „AN“
2. select compressor 1
3. set zoom to 1 h

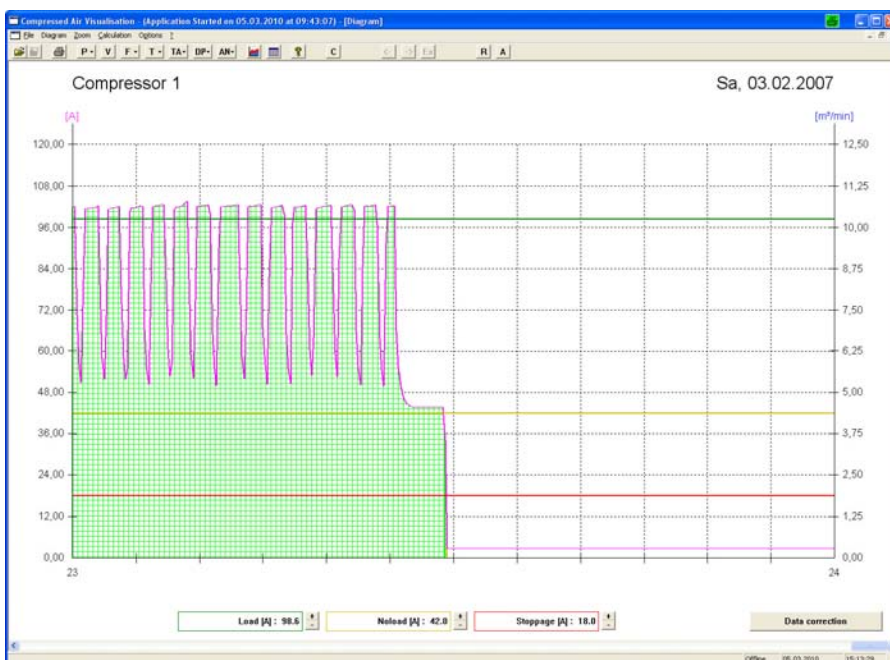


Scaling compressor diagram

- Set mouse arrow in diagram
- Klick right
- Scaling flow (m³/min)
- Click button „apply“

Line name

- green = load ampere
- yellow = un-load ampere
- red = not running ampere

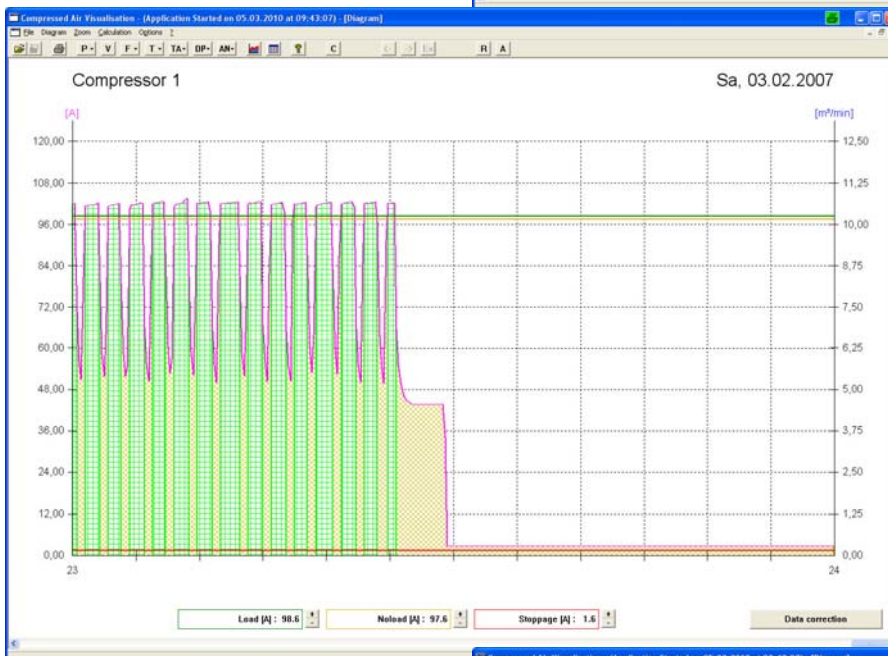
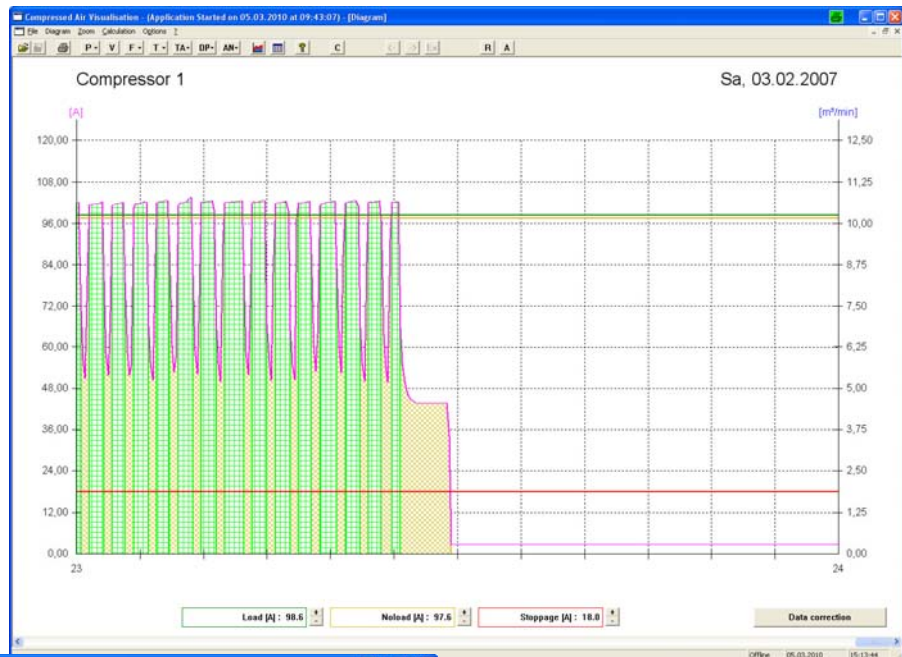


Setting for loadkW

- Set green line with your mouse to the beginning load phasis
- If pressure goes higher ampere will encrease

Setting unload kW

- Set the yellow line with the mouse arrow to beginning unload phasis. Best directly below the green line.
- The unload kW will be calculate propotioately to the yellow field

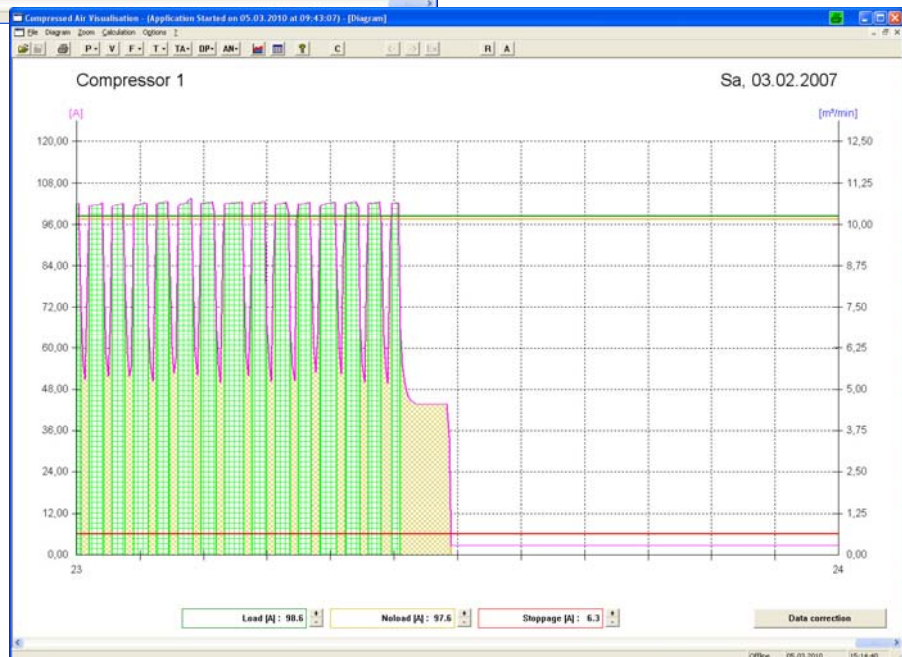


Current of not running compressor

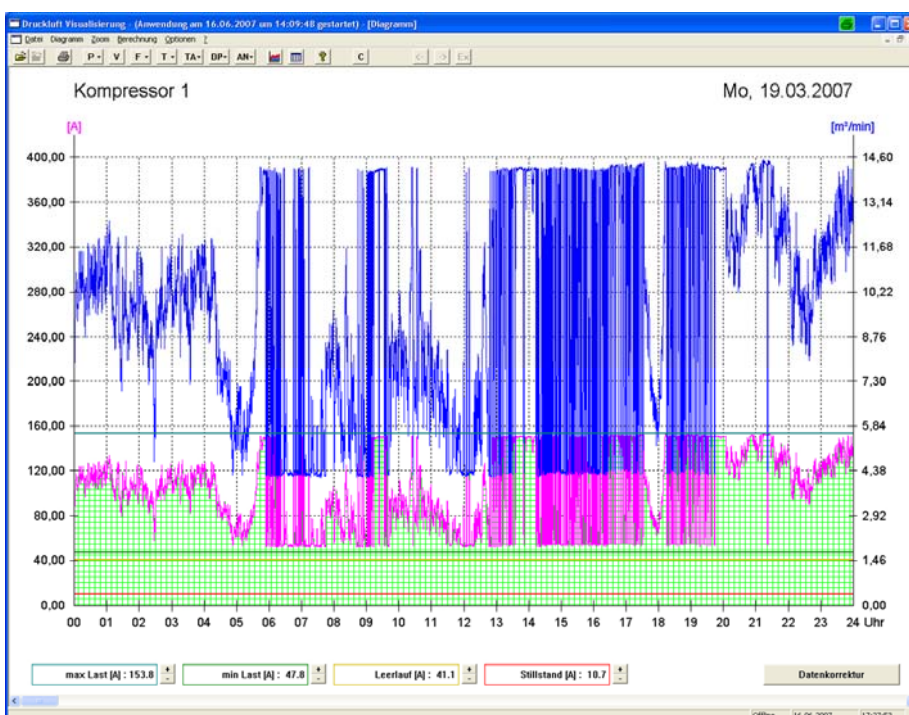
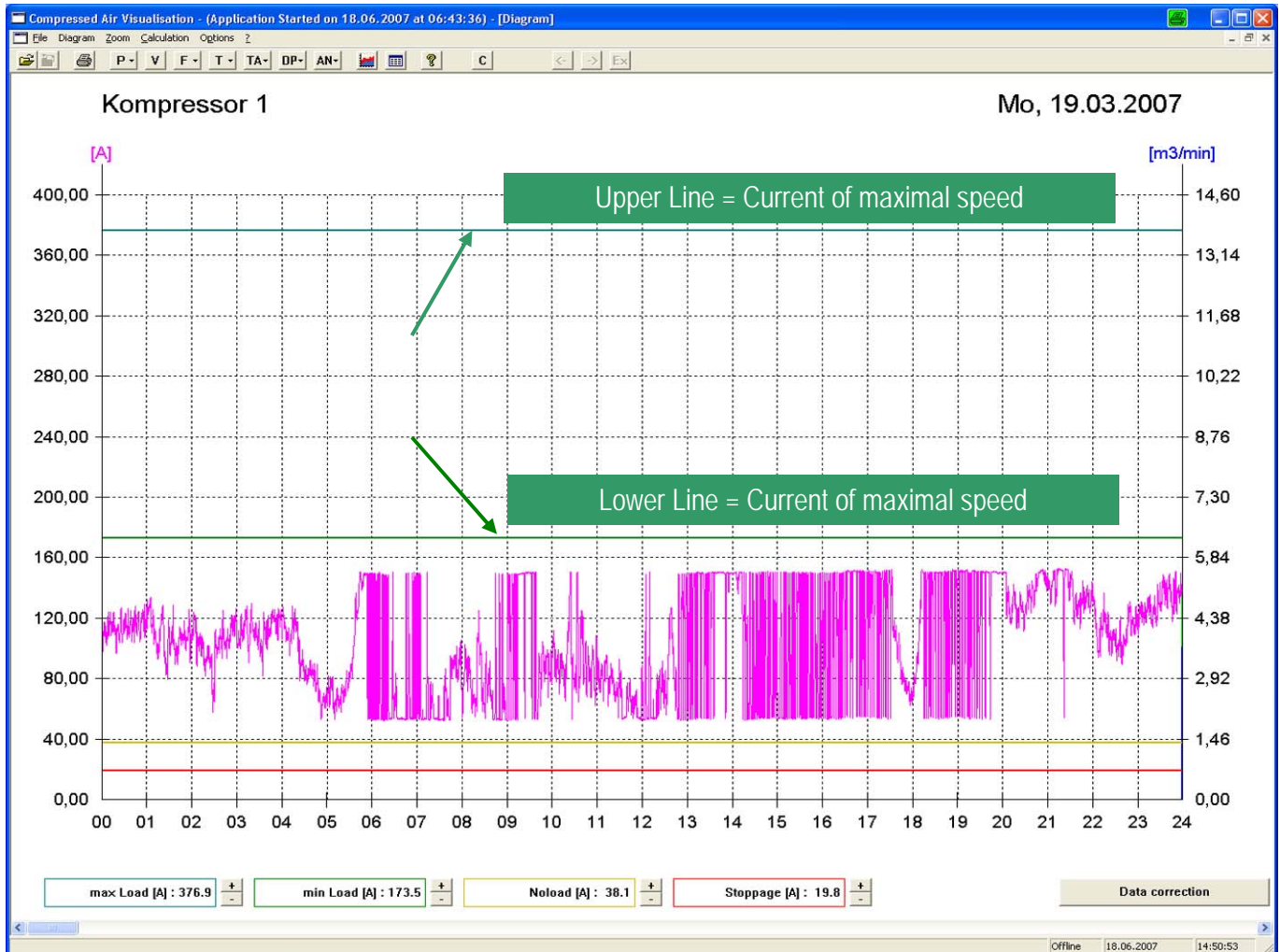
- If amperé clamp was connected to the cable who supply the compressor controller it will show some current..
- This is not the current of unload. This is the current of the compressor controller.

Current of Compressor controller

- To disable this current of the compressor controller set the mouse arrow to the red line make the setting of current higher that it shows the current line of the compressor controller



Configuration variable speed compressors

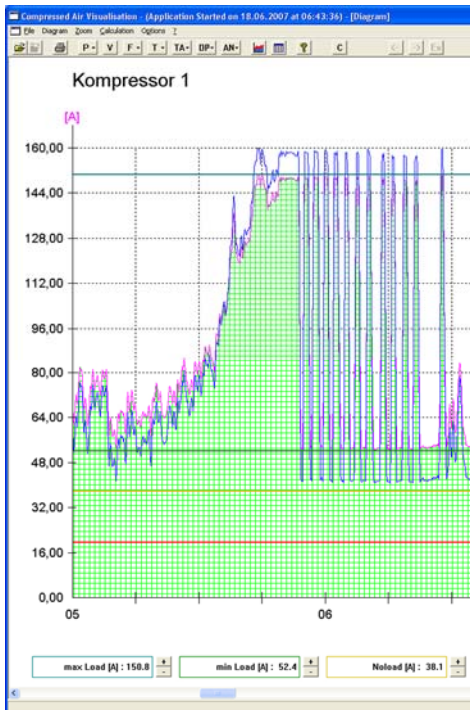
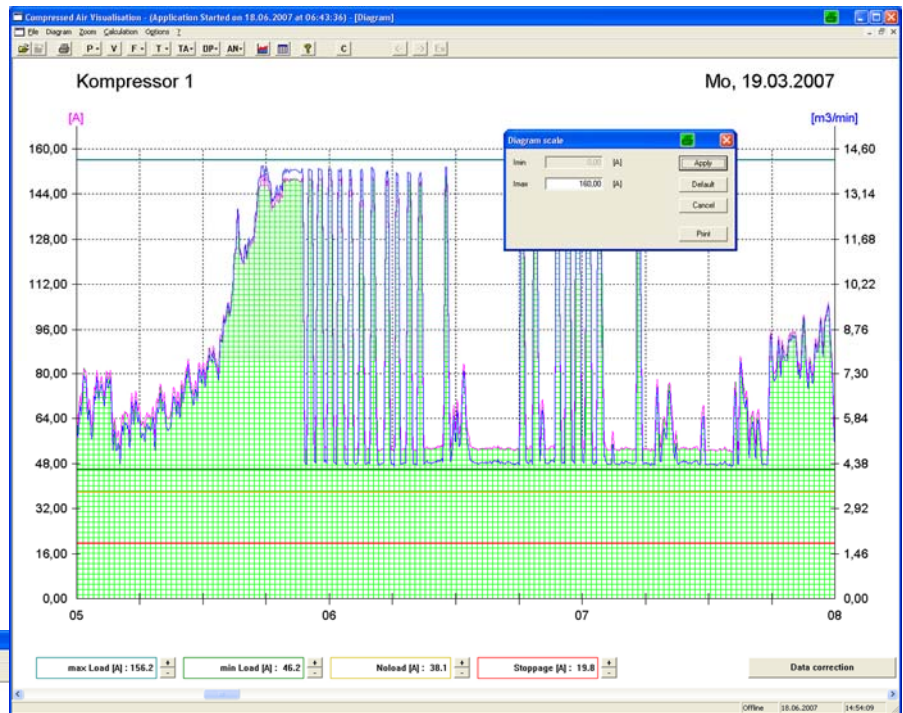


Scaling the current line

- Pull the upper green line to the maximum amperé
- Pull the lower green line to the lowest amperé
- The yellow line must be adjusted if the regulated compressor has the function idle running.
- The red line must be adjusted if the regulated compressor shows current in not running position.

Scaling diagram

- Set mouse arrow in the diagram
- click right
- Set the max amperé to 160A
- Click on apply

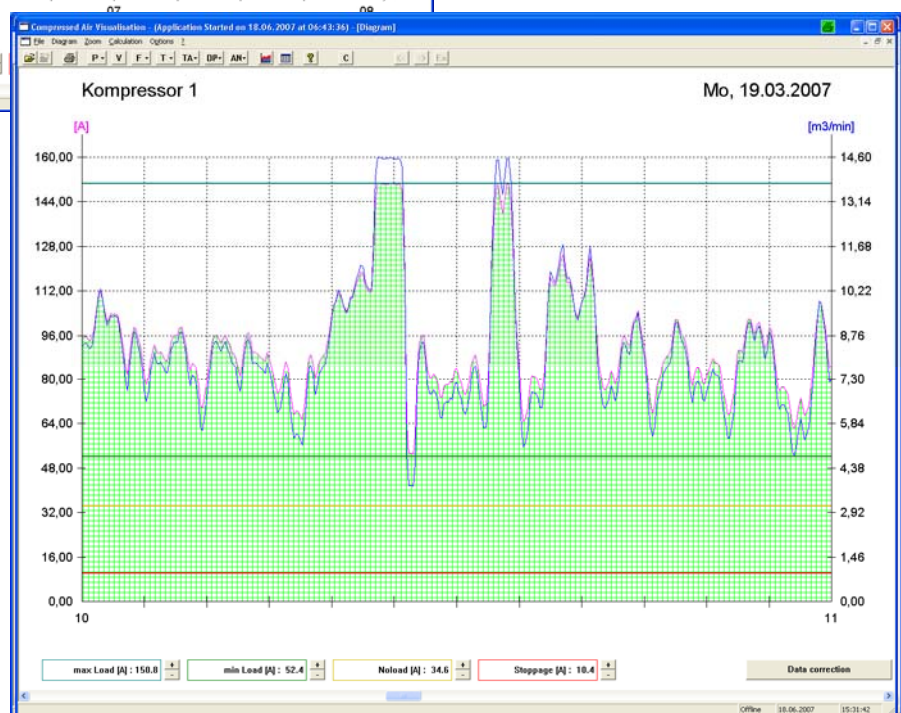
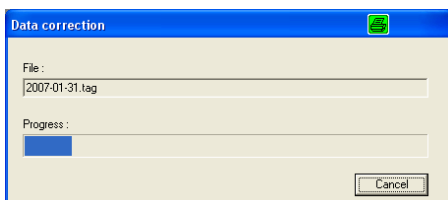


Exactly amperé scaling

- Pull the upper green line exactly to the maximum amperé
- Pull the lower green line exactly to the lowest amperé
- Control the settings over the time of the whole day.

Zooming Diagramm

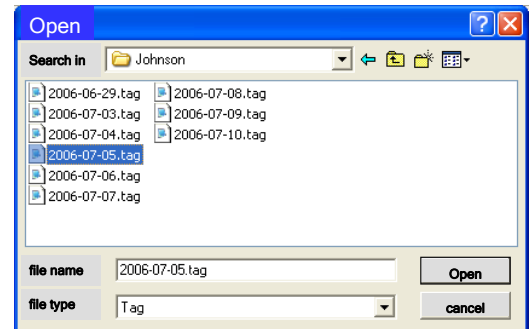
- Zoom to 1 hour for controlling the Amperé setting.
- After controlling press the button „Data correction“
- The data of all selected files will be calculated with the settings of the compressor.



Scaling the pressure Diagram

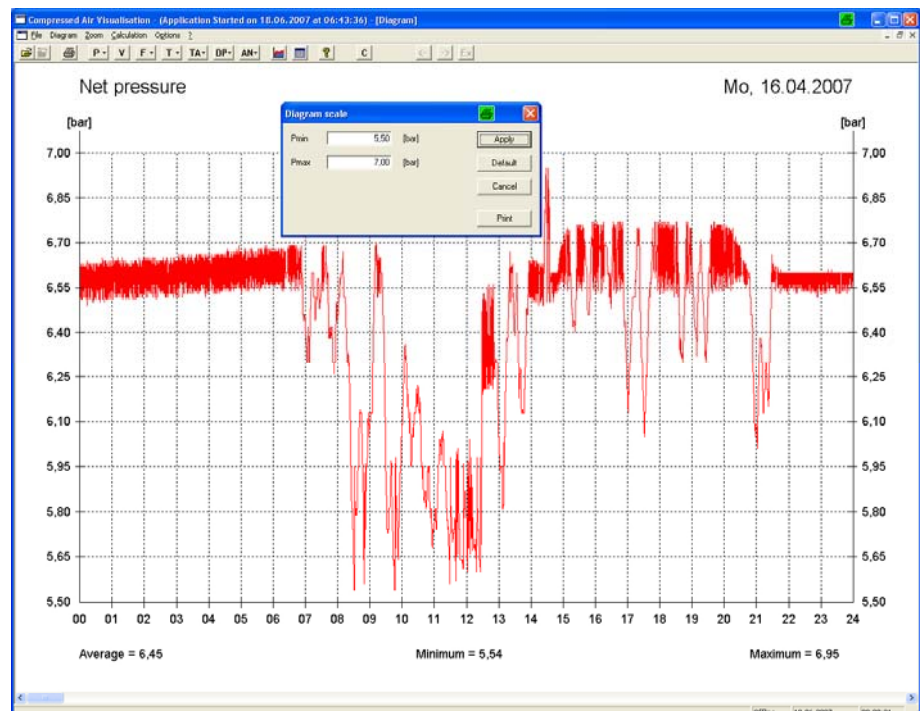
1. open measuring data

- Klick on „file“ - than „open“
- open the file of one day
- klick on the button P (pressure diagram)



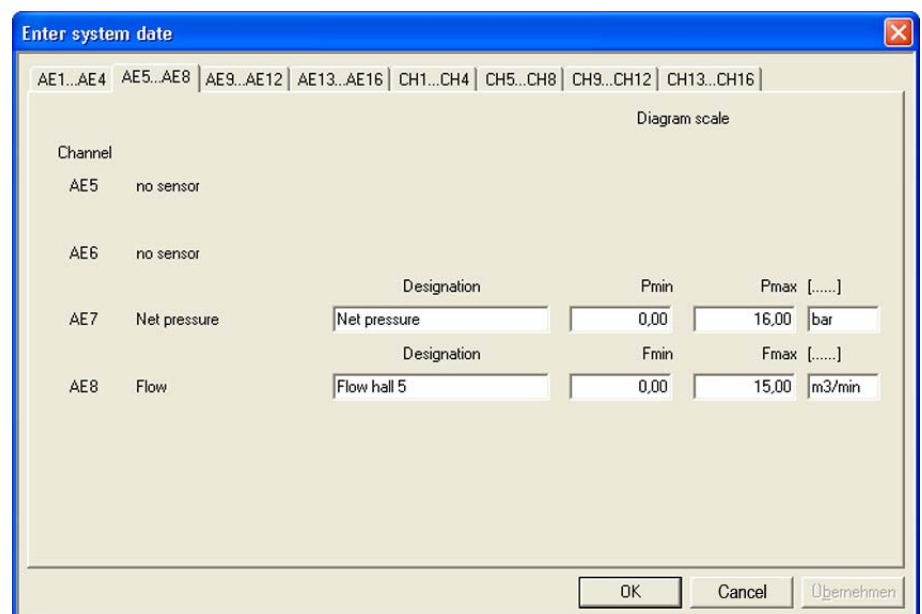
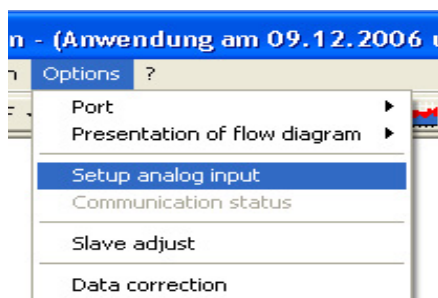
2. scaling pressure diagramm

- Klick on Button „P“
- Open diagram pressure
- Set mouse arrow in diagram
- Klick right
- Scaling Pmin
- Scaling Pmax
- Click button „apply“



3. definate scale of diagram

- Klick on „Option“
- „Setup analog input“
- Change name of analog input 7 to „net pressure“



Scaling the Flow diagram

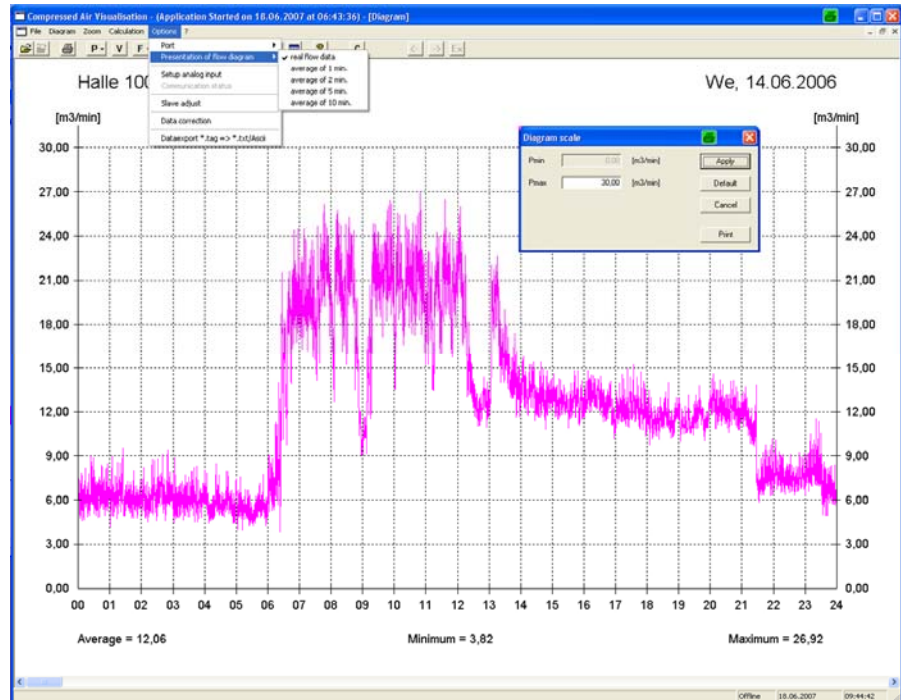
In diesen Masken kann die Benennung der angeschlossenen Kompressoren und Analogsensoren, sowie die Skalierung der Diagramme vorgenommen werden

1. scaling flow diagram

- Open flow diagram
- Set mouse arrow in diagram
- Klick right
- Scaling flow (m³/min)
- Click button „apply“

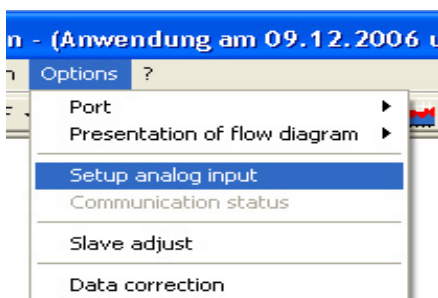
2. scaling flow diagram

- Klick on „OPTION“
- „presentation of flow diagram“
- Select the different averages like „real flow data,“ than 1, 2, 5, 10 minutes



3. define scale of diagram

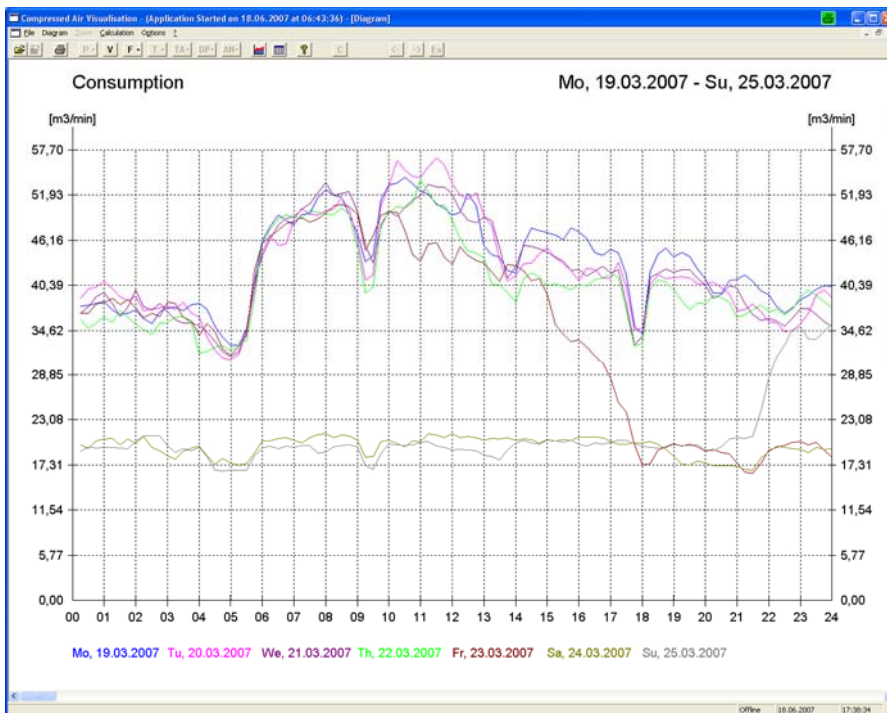
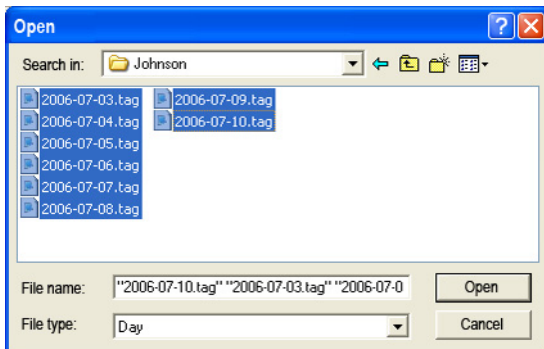
- Klick on „Option“
- „Setup analog input“
- Change name of analog input 8 to „flow measuring“



The 'Parametereingabe' dialog box shows the 'Diagramm Skalierung' section. It contains a table with columns for 'Kanal' (Channel), 'Bezeichnung' (Label), 'Pmin', 'Pmax', 'Fmin', and 'Fmax'. The table lists three channels: AE5 (kein Sensor), AE6 (kein Sensor), and AE7 (Netzdruck). Channel AE8 is listed as 'Durchfluss' (Flow) with a label 'Analog Eingang 8'. The 'Pmin' and 'Pmax' values are 8.20 and 10.00 respectively, and the 'Fmin' and 'Fmax' values are 0.00 and 30.00 respectively. The unit for flow is m³/min.

Kanal	Bezeichnung	Pmin	Pmax	Fmin	Fmax	Unit
AE5	kein Sensor					
AE6	kein Sensor					
AE7	Netzdruck	8.20	10.00			bar
AE8	Analog Eingang 8	0.00	30.00			m³/min

Evaluating the data



Data evaluation

- Mark the days for evaluation
-
- Selecting by up to 7 days the diagram show the days in different colors for each day.
- Selecting more than 7 days the diagram will show only the average of all days together
-

Tabular evaluation

1st Table „compressor data“

the readings of the compressors are reported as

- m³/min
- load / unload kW
- Measuring duration complete
- Running times in %
- Load –and unload time

2nd Table „measure data“

the individual readings are displayed here

- Motor starts
- Load cycles
- Load, -unload and total kWh
- Produced compressed air in m³
- Cost calculation for:
 - Last
 - Leerlauf
 - Gesamt
 in the given currency

Compressed Air Visualisation - Application Started on 18.04.2007 at 06:43:36 - [Diagram]

CH

Compressor

Output [m3/min]

min

max

[kW] Loaded

min

max

No-load [kW]

Audit Time [hh:mm:ss]

Time Run [%]

Loaded [hh:mm:ss]

[%]

Unloaded [hh:mm:ss]

[%]

1	Kompressor 1	3,7	14,6	32,60	94,00	0,00	167:46:00	100,00	167:46:00	100,00	00:00:00	0,00
2	Kompressor 2		9,3		60,74	0,00	167:46:00	100,00	167:46:00	100,00	00:00:00	0,00
3	Kompressor 3		18,0		109,26	38,55	167:46:00	68,80	114:51:30	98,51	00:33:50	0,49
4	Kompressor 4		18,0		130,79	41,46	167:46:00	29,28	33:08:30	67,48	15:58:30	32,52
5	Kompressor 5		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
6	Kompressor 6		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
7	Kompressor 7		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
8	Kompressor 8		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
9	Kompressor 9		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
10	Kompressor 10		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
11	Kompressor 11		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
12	Kompressor 12		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
13	Kompressor 13		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
14	Kompressor 14		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
15	Kompressor 15		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
16	Kompressor 16		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00

Compressed Air Visualisation - Application Started on 18.04.2007 at 06:43:36 - [Diagram]

CH

Compressor

Motor Starts

Load Cycles

Total Power [kWh]

Loaded

Unloaded

Total

Total Air m3

Costs [€]

Loaded

Unloaded

Total

1	Kompressor 1	1	1	11.141,75	0,00	11.141,75	97.555,0	1.114,18	0,00	1.114,18
2	Kompressor 2	1	1	10.190,28	0,00	10.190,28	93.611,0	1.019,03	0,00	1.019,03
3	Kompressor 3	3	24	12.549,01	21,74	12.570,75	124.047,0	1.254,90	2,17	1.257,07
4	Kompressor 4	38	425	4.334,47	662,27	4.996,74	35.793,0	433,45	66,23	499,68
5	Kompressor 5	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
6	Kompressor 6	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
7	Kompressor 7	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
8	Kompressor 8	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
9	Kompressor 9	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
10	Kompressor 10	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
11	Kompressor 11	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
12	Kompressor 12	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
13	Kompressor 13	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
14	Kompressor 14	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
15	Kompressor 15	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
16	Kompressor 16	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00

18:06:43:36 - [Diagram]

Site Data (Mo, 19.03.2007 - Su, 25.03.2007)

Firma

Standort

Kompressor Station

59,9 [m3/min]

259,0 [kW]

365 [days/a]

0,1000 [€/kWh]

Measured Data (Measurement Mo, 19.03.2007 - Su, 25.03.2007)

167:46:00 [hh:mm:ss]

351.006 [m3]

Loaded	Unloaded	Total
38.216	684	38.900 [kWh]
98,2	1,8	100,0 [%]
0,1089	-	0,1108 [kWh/m3]

Average	Minimum	Maximum
34,9	16,2	57,7 [m3/min]
150,8	70,1	249,5 [kW]
7,0	6,7	7,1 [bar]
58,2	27,0	96,3 [%]

Compressed Air Costs

18.327.912 [m3/a]

Loaded	Unloaded	Total
3.822,-	68,-	3.890,- [€]
199.567,-	3.551,-	203.118,- [€]

0,0111 [€/m3]

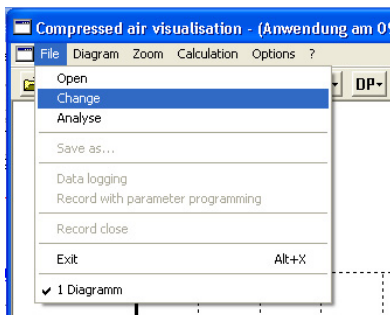
Offline18.06.200717:42:53

Changing the average of compressed air consumption diagram

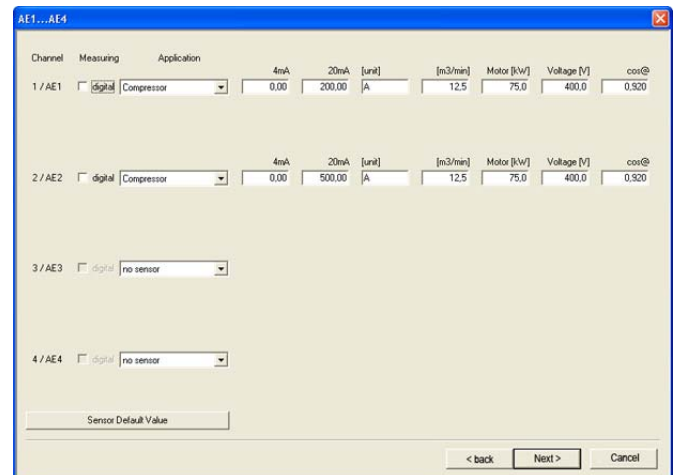
If compressor go not more than 2-4 cycles per hour in on load mode it is possible to change the calculation time of compressed air diagram

[This Mask shows also the default settings of different sensors](#)

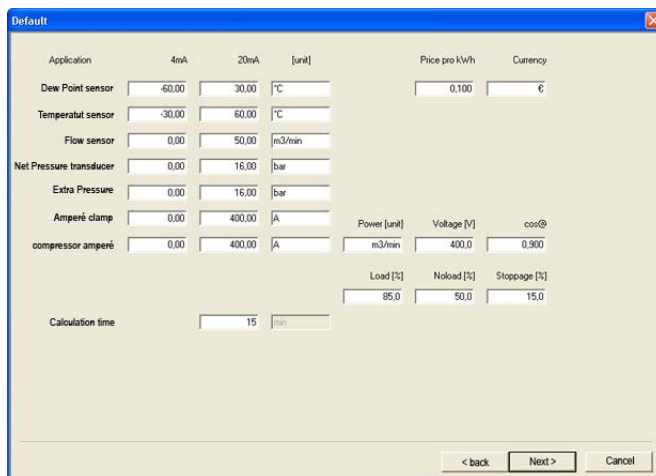
1. Click on „FILE - change
2. then click on „Sensor Default value
3. set calculation time to auf 60 min
4. klick than on NEXT than OK
5. correct data with klick on button „C“



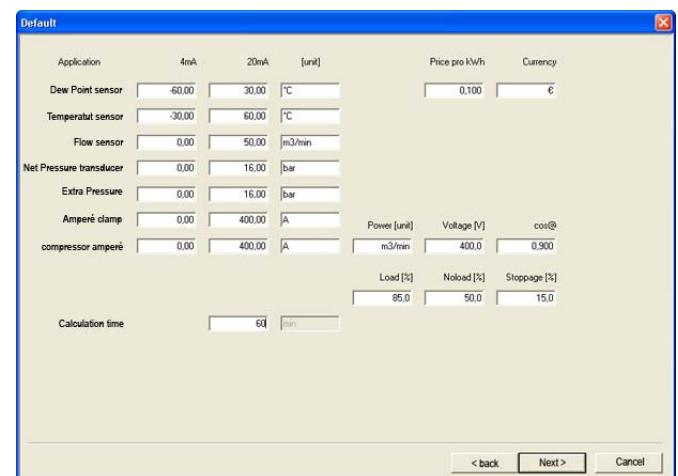
Mask bevor changing



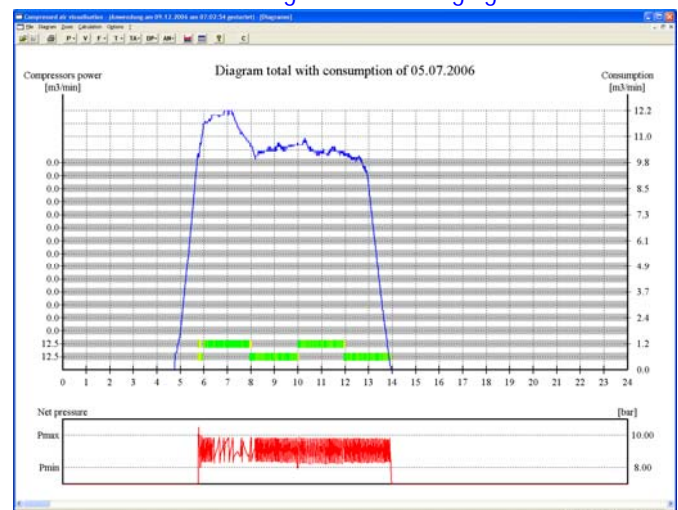
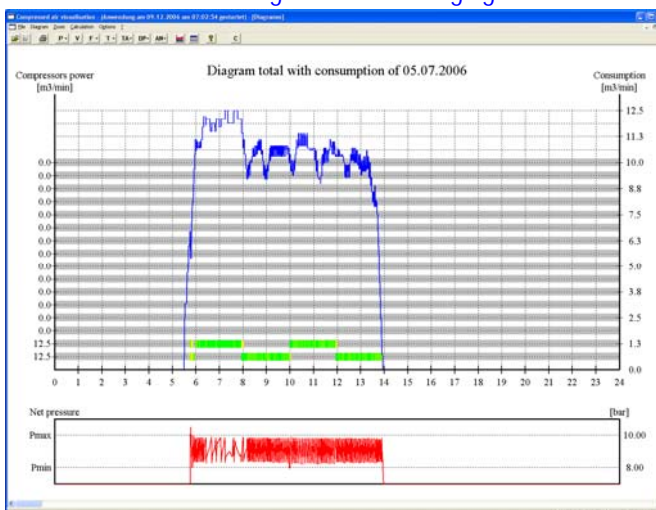
Mask after changing



Total diagram bevor changing



Total diagram after changing

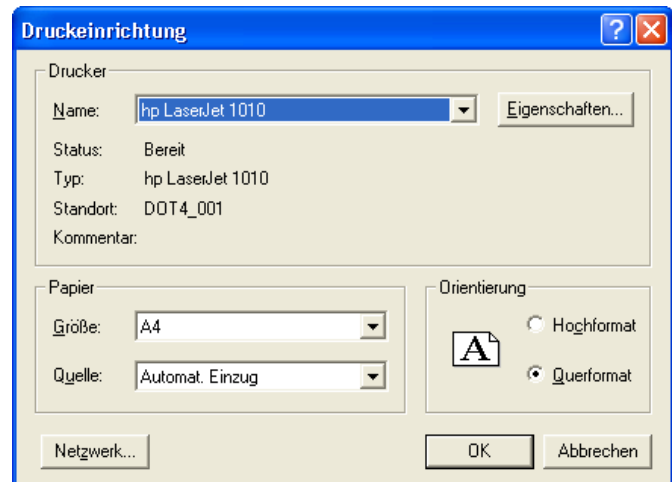


Setup printer

SETUP PRINTER

Klick with mouse on **diagram printer setup**

Select your previous printer



PAGE SETUP

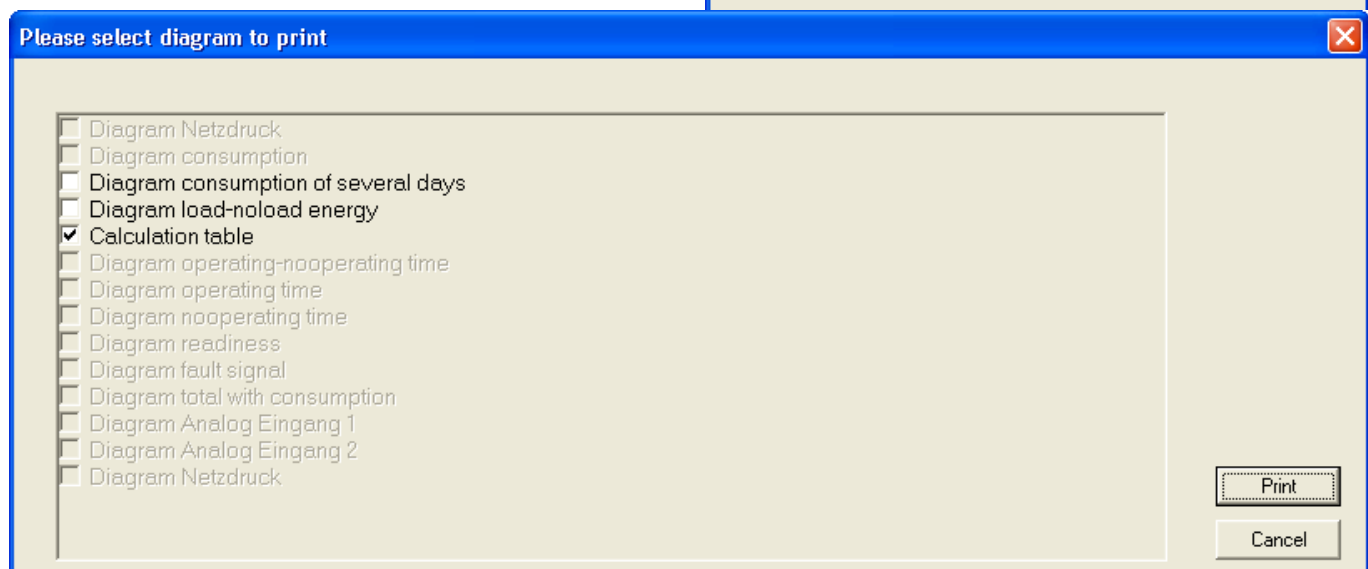
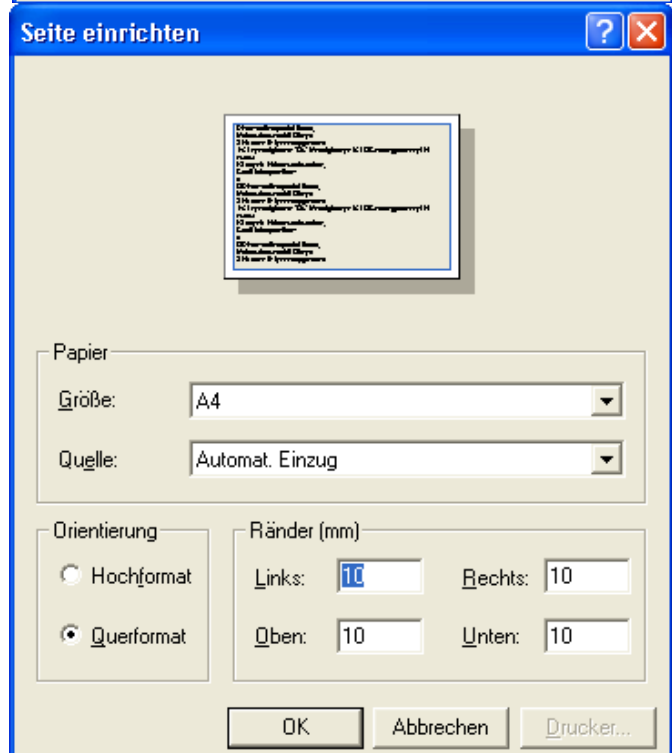
Klick with mouse on **diagram page setup**

Set the edge of the page to 10 mm

Default is 25 mm

PRINT DIAGRAMS

Klick on printer and mark the diagrams for printing



Mounting the Flow Sensor

